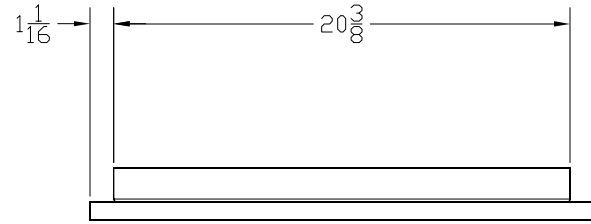
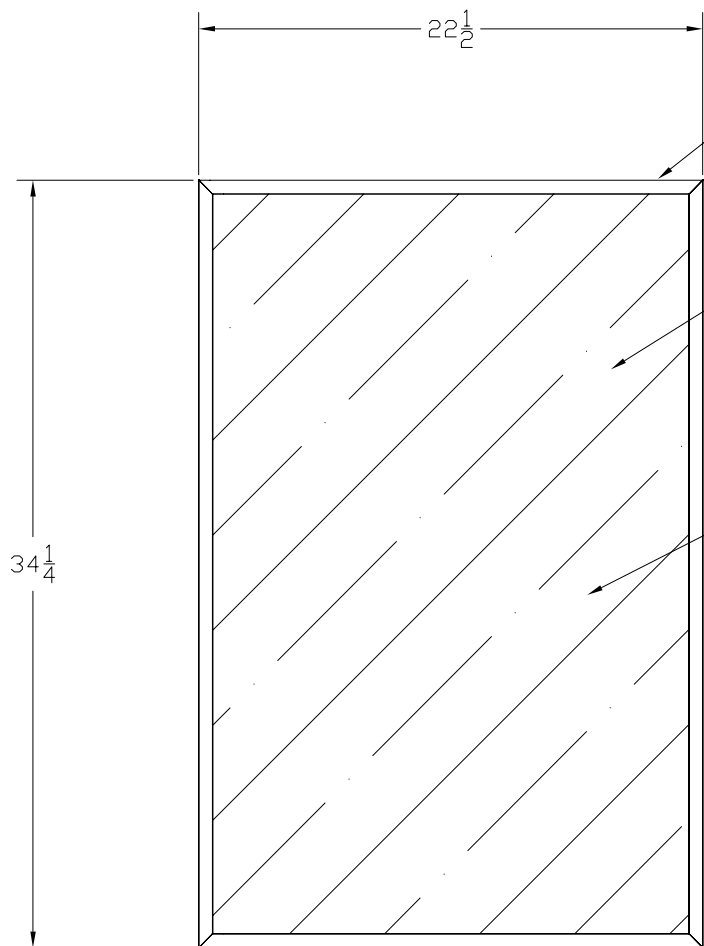


# SHOP ASSEMBLY

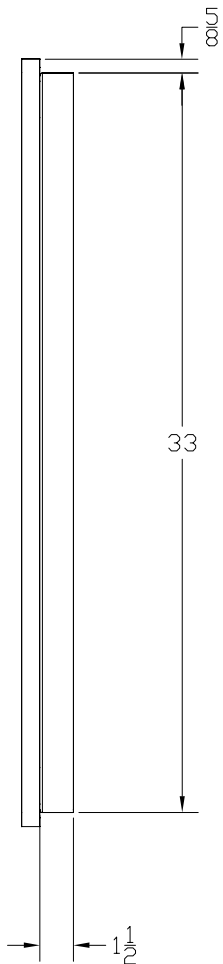
1. USE BACK SHEET TO BACKDRILL HOLES IN EXTRUSION AND SUPPORT FRAME.
2. INSTALL SHORT RIVETS THROUGH EXTRUSION AND BACKSHEET.
3. FIELD INSTALL #8 x 1" SELF TAPPING SCREWS THROUGH EXTRUSION, BACKSHEET AND SUPPORT FRAME.
4. LARGE HOLES WILL BE USED TO MOUNT MAP CASE TO SCREEN.



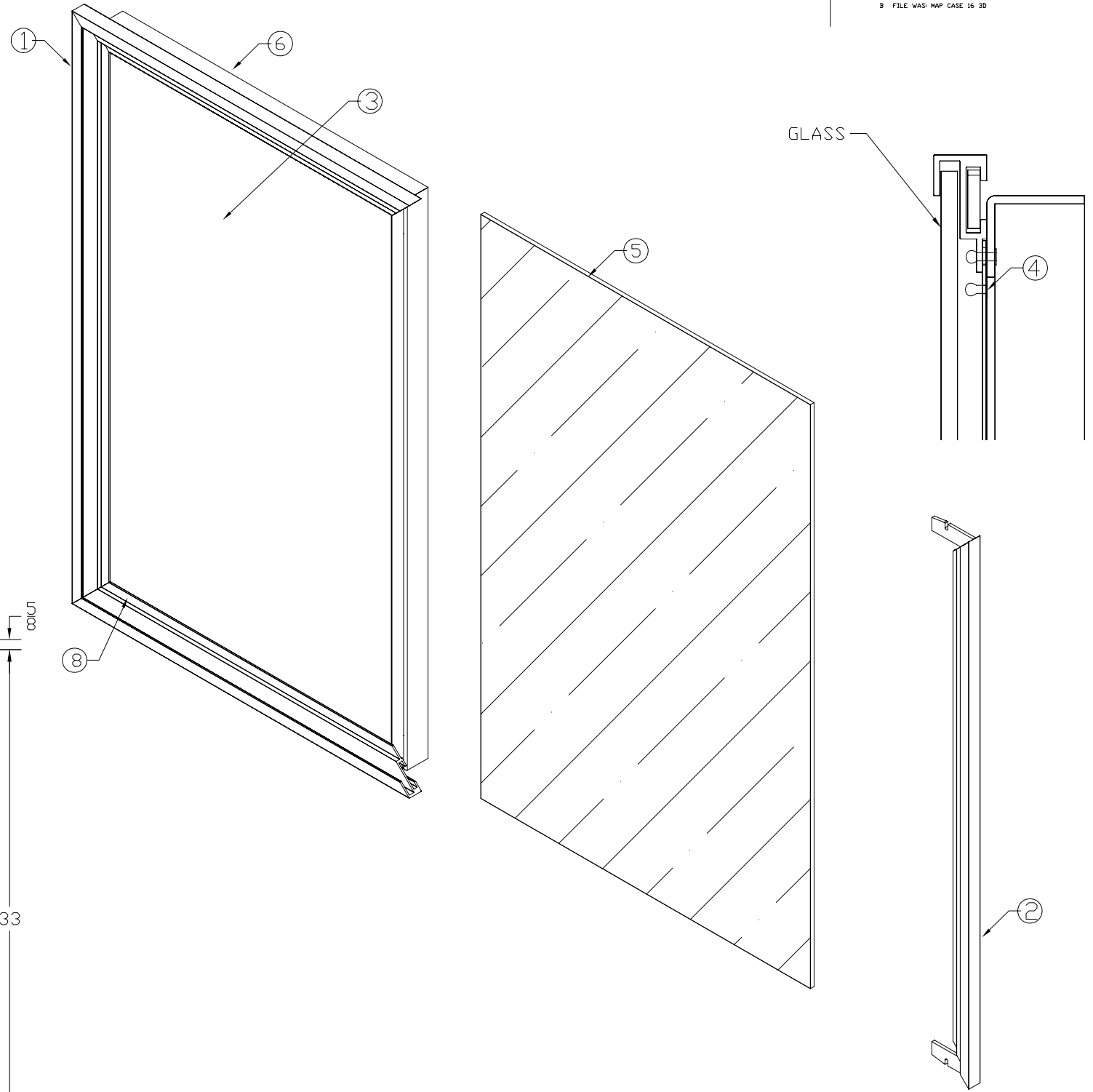
TOP VIEW



FRONT VIEW



SIDE VIEW



| # | PN   | DESCRIPTION                                 | QTY |
|---|------|---|-----|
| 8 |      | SCREW, PHILLIPS SELF TAPPING #8 x 1"        | 4   |
| 7 |      | SCREW, TAMPERPROOF #10-32 x 1/2"            | 2   |
| 6 |      | SUPPORT FRAME                               | 1   |
| 5 |      | GLASS, 1/4 X 22 X 33 3/4                    | 1   |
| 4 |      | POP RIVET STAINLESS STEEL 1/8 DIA SSD43SSBS | 6   |
| 3 | 1034 | BACK SHEET, MAP FRAME                       | 1   |
| 2 | 1069 | EXTRUSION WELDMENT                          | 1   |
| 1 | 1070 | HOLDER WELDMENT                             | 1   |

**UNCONTROLLED**

|   |                       |                 |        |
|---|-----------------------|-----------------|--------|
| Tolar Manufacturing Company, Inc<br>258 Mariah Circle, Corona, CA 92879 |                       |                 |        |
| DESCRIPTION: SCHEDULE HOLDER 34 1/4 X 22 1/2                            |                       |                 |        |
| CUSTOMER/VENDOR: STANDARD   |                       |                 |        |
| SIZE: D   | MATL: MOUNT TO SCREEN | DWG NO: 1068-00 | REV: B |
| SCALE: 1/4  | DATE: 6/1/92          | DRAWN BY: LAKSO |        |